



## WASTE2COAG

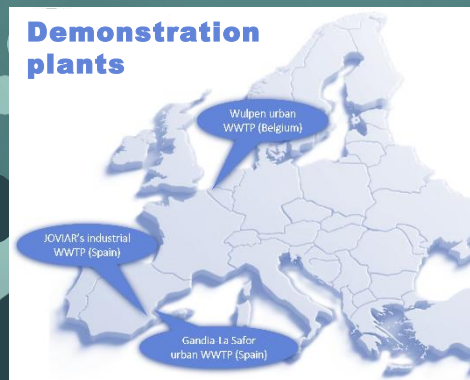
Brine and Metal Wastes Valorisation  
to Produce Coagulants for Wastewater  
Treatment

## CONCEPT

The LIFE Waste2Coag project demonstrated an innovative and resource-efficient solution for brine and metal waste valorisation, producing sustainable coagulants for wastewater treatment. The solution is based on the Electrolytic System (ELS) technology and the coagulants produced can be applied in-situ for pollutant removal at both urban and industrial wastewater treatment plants.

Industrial scrap metallic wastes, generated by the metal industry, and brines, produced in desalination plants and industrial plants, were valorised. Therefore, the project created synergies between different industries and wastewater treatment plants, promoting a circular economy model.

Duration: October 2021-April 2026 (55 months)  
Budget: €1,564,295 (55% EU funding)



## PROJECT PARTNERS

The success of the 55-month project was ensured by a multidisciplinary and international consortium of 5 partners based in Spain, Belgium and United Kingdom



For more information,  
visit our website

[www.lifewaste2coag.com](http://www.lifewaste2coag.com)



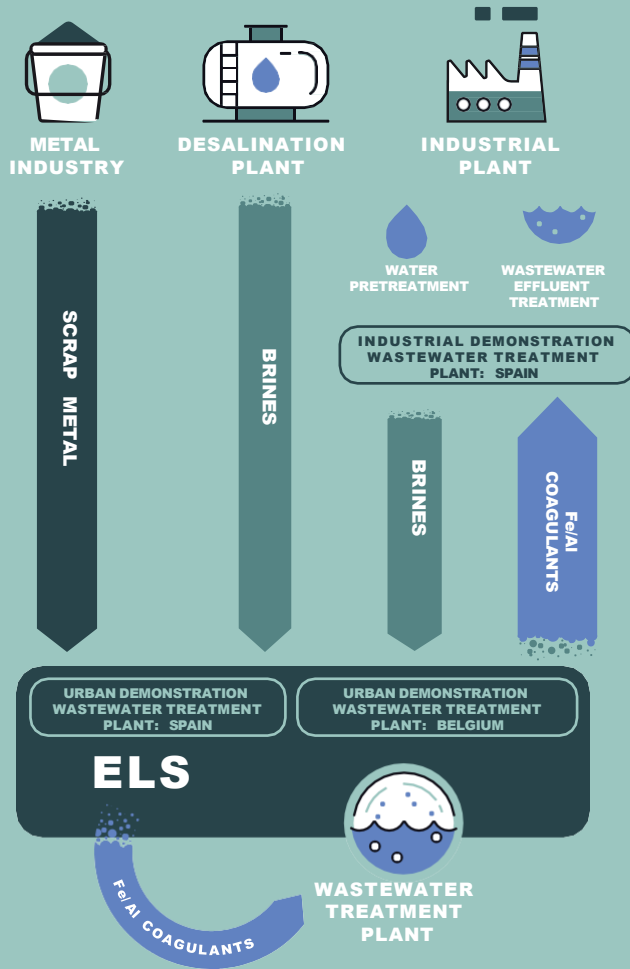
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# WASTE2COAG APPROACH

(CIRCULAR)



BRINES AND SCRAP METALS ARE VALORISED

Fe/Al COAGULANTS ARE PRODUCED ON SITE BY THE ELS  
COAGULANTS ARE USED IN URBAN AND INDUSTRIAL WASTEWATER TREATMENT

## INDUSTRIAL DEMONSTRATION PLANT

JOVIAR's facilities (Spain) – Production and validation of coagulants



0.86 m<sup>3</sup>  
Brines valorised



6.2-13.2 kWh/kgFe  
11.3-12.0 kWh/kgAl  
Energy consumption



800-1,200 mgFe/L  
300-900 mgAl/L  
Concentration in coagulant



16.7 m<sup>3</sup>  
Wastewater treated

## URBAN DEMONSTRATION PLANTS

Gandia-La Safor (Spain) – Production and validation of coagulants



30 m<sup>3</sup>  
Brines valorised



14.6 kWh/kgAl  
Energy consumption



977 mgAl/L  
Concentration in coagulant



3,588 m<sup>3</sup>  
Wastewater treated

Wulpen (Belgium) – Production of coagulants



12.3 m<sup>3</sup>  
Brines valorised



32.9 kWh/kgAl  
Energy consumption



910 mgAl/L  
Concentration in coagulant